



Dart Aerospace Ltd.
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C45-4-1
Job Sheet 177955



Part No: C45-4-1

Job Qty: 4 ea

Part Name: Trunnion Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/23/18

Job Tracking No:

Due Date: 5/25/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG C45-4-1 Rev 3A IPP Rev A 18.02.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/25/18	0.00	0.00	Start Up Machining-4		JB 18:05:24
120	Mori Seiki	4 pcs		5/25/18	0.00	0.40	MORI SL-154		JB 18:05:24
130	QC	4 pcs		5/25/18	0.00	0.00	QC2 Machining-5		JB 18:05:24
140	QC	4 pcs		5/25/18	0.00	0.00	QC8 Machining-5		On 2/18/05/25
150	Packaging	4 pcs		5/25/18	0.00	0.00	Packaging3-2		18-05-28 GA-Alain
160	QC21-SA	4 Ea		5/25/18	0.00	0.00	QC21		21 MAY 28 2018

Part Op 120 - 1-Machine as per folio FB853 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R1.250	Bronze C63000 Round Bar 1.25"	.1960 ft (.049 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R1.250	0	8	0

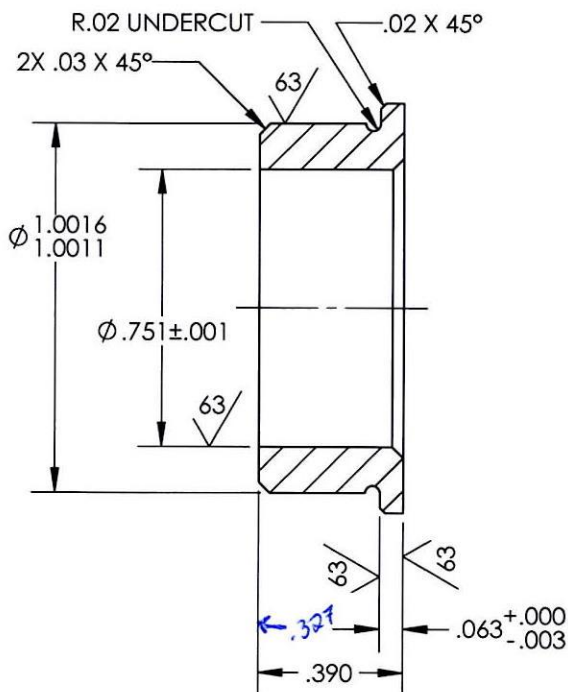
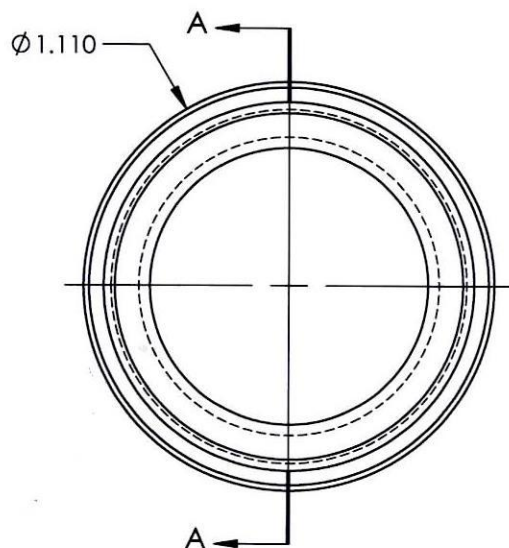
Part Specifications

Specifications could not be found.

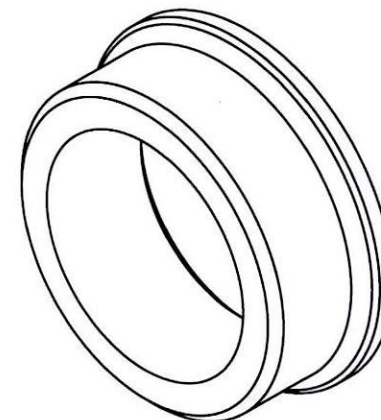
Plex 5/23/18 2:13 PM dart.white.jesse

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		AS DRAWN BY CANAM.	9/12/2012	RJC
3A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD
				RW



SECTION A-A



QTY 4

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE TRUNNION BUSHING	
DWG NO. C45-4-1	REV 3A
MAT'L AL-BRONZE 630	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 5/14/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-4-1	1	TRUNNION BUSHING	AL-BRONZE 630	Ø1-1/4 X 1/2 MCMASTER-CARR #8203K812



Container No: S074149



Part: C45-4-1

Job No: 177955

Serial No/Batch: S074149

Revision: 3A

Inspector:

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Date: 05/24/18